Tuesday, March 02, 2010 8:28:19 AM Item ID: D3763-3 Accept Start Setup **Revision ID:** Stop Tube Item Name: Start Date: 3/2/2010 Start Oty: 6.00 **Cust Item ID: Required Date: 3/16/2010** Reg'd Oty: 6.00 Customer: Reference: Run Start Process Plan: mf Date: 10-3-2 Tooling: **Approvals:** Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Reject Draw Plan Accept Reject Insp. Work Center ID Description Rev. Qty **Run Hours** Number Code Qty Number Stamp Draw Nbr **Revision Nbr** D3763 Rev B 100 0.00 DOOSAN LATHE Doosan 0.00 1- Turn as per Folio FA751 Rev: A Dwg D3763 Rev: L U2-Deburr Doosan Lathe per dwg D3763 40/20101 /13 110 QC2- Inspect parts off machine FAI/FAIB 0.00 QC Memo IN 10/03/04 Quality Control 120 OC8- Inspect parts - second check 0.00 m2 10/03/04 _6_6

Quality Control

Memo

0.00

Dart Aerospace Ltd	Dart	Aer	ospa	ce	Ltd
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W/O:		WORK ORDER CHANGES	S				1
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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				.			
<u> </u>							
Part No) :	PAR #: Fault Category: I	NCR: Ye	s No DQ	A :	Date: _	

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
_		Description of NC		Corrective Action Section B	Verification	Ammayal	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Item ID:

D3763-3

Accept



Setup Start

Stop



Revision ID:

Item Name: **Start Date:**

Tube

Tuesday, March 02, 2010 8:28:19 AM

3/2/2010

Start Qty: 6.00 Req'd Qty: 6.00

Cust Item ID:

Customer:

Draw

Number

Reference:

Process Plan:

Required Date: 3/16/2010

Date:

Tooling:

Date:

Run Start



Approvals:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID**

130

Packaging

Memo

Identify as per dwg & Stock Location

Set Up/ **Run Hours**

0.00

0.00

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Packaging

140

QC21- Final Inspection - Work Order Release

Operation

Description

0.00



OC

Memo

0.00

10/03/1194 MF 10-3-5

Quality Control

Dart Aerospace Ltd

W/O:		WORK ORDER C	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			:		•				
Part No):	PAR #: Fault Category:	NCR: Yes	No DO	Δ.	Date:	}		

Resolution:		esolution:	Disposition:		QA: N/C Closed:		Date:	
NCR:			WORK ORD	DER NON-CONFORMA	NCE (NCR)			,
		Description of NC	Corrective Ac			Varification		
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
41.								
·-···				1 440				

NOTE: Date & initial all entries

Picklist Print

Tuesday, March 02, 2010 8:28:18 AM

Work Order ID: 56597

Parent Item:

D3763-3

Parent Item Name:

Comments:

Tube

IPP Rev:A 08-05-23 new issue



DD verified by:JLM

Start Date: 3/2/2010

Required Date: 3/16/2010

Page 1

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R1.250		Purchased	No			100	f	84.8611	0.6884			

6061-T6 Round Bar 1.250

Warehouse	Loc Qty	Loc Code		
Location				
Main Warehouse				
MAT	84.8611			
108876	9.6		According to the second	
109733	7.04			
111321	3.3571			~ / 1
113457	42.494		6884	3D 10/03/04
113550	20		-	- · · · · · · · · · · · · · · · · · · ·
18295	2.37			

Dart Aerospace Ltd

W/O: WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					<u> </u>			

Part No:	_ PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC Corrective Action Section B			Verification	Approval	Approval			
DATE STEP		Section A			Sign & Date	Section C	Chief Eng	QC Inspecto		

						1				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	18534
Description: TLbe	Part Number:	13763-3
Inspection Dwg: 376 3 Rev: /3		Page 1 of 1

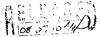
FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.31	1.030	1.312	11/12			
.66	±,030	.655				
0.221	+.006	\$ 223				
6.201	±,030	0.203				
\$1.01	±.010 ±.030	\$ 1.014		·		
01.16	±.030	\$ 1.165			-	
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Measured by:		Audited by:	In	Prototype Approval:	N/A
<u> </u>	18/03/04	Date:	111/2/111	Date:	N/A
Date.	10/03/07] [10/03/09	<u> </u>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

D Ø1.010^{+0.010} Ø0.221 B 0.66 B Ø1.16 B ß 0.66 -0.05 X 45° CHAMFER 2 PL Ø0.201 THRU B **D3763-3 TUBE**



NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R) (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-/
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION N/A
7) WEIGHT: 0.01 lbs

DESIGN HS DART AEROSPACE LTD DRAWN HS HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3763 MFG. APPR. SHEET 6 OF 9 TITLE APPROVED SCALE **END FITTING** NTS DE APPR. COPYRIGHT O 2008 BY DART AEROSPACE LTD
THE DOCUMENT IS PRIVATE AND CONFIDENCE, AND IS EMPRISD ON THE EMPRISD CONFIDENCE OF CONFIDENCE OF COMPANDATE TO THE OPEN THE SERVICE OF CONFIDENCE OF COMPANDATE TO THE OPEN THE SERVICE OF CONFIDENCE OF COMPANDATE TO THE OPEN DATE 08.06.23

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W/O:

W/O:			WORK ORDER	CHANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			- Political Constitution Consti			_		
Part No	:	PAR #:	Fault Category:	NCR: Y	es No DG	A:	Date: _	

Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC Corrective Action Section B				Verification	Annroyal	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Resolution: